MINISTRY OF AIRCRAFT PRODUCTION (DCD)

SPECIFICATION DCD. WT.1291 Tube Security To be read in conjunction with Issue 2 Date : 2. 2. 44. Secret K1.003

BULB: symmetrical of Internally of	Suitable for Electrostatic or magnetic symmetrical deflection Internally coated with conductive coating. Afterglow - A Screen.		MARKING VOR 87 10E/13.
RATING		Note	BASE 12 Contact Key base
Heater voltage (v) Heater current (A) Maximum Final Anode Voltage (kV) 'X' plate Sensitivity (mm/v) 'Y' plate Sensitivity (mm/v)	4.0 1.1 5.5 700/va3 750/va3		DIMENSIONS & CONNECTIONS See drawing below.
Typical Operating Conditions Final Anode Voltage (kV) Second Anode Voltage (v) Beam Current (pA)	3•0 700 40		
	512 MAX. 495 MIN.		1 1 · · ·
-	<u> </u>	7 <u>MIN</u> 210	
5%c	INAL ANODE		GO MAX. RAD. WIN. WIN. WIN. WIN. WIN. WIN. WIN. WIN
2005			MIN. O SO NO.

INTERNAL

CONDUCTIVE

COATING

Note 1 When viewing the screen with the EFLECTING COILS. tube positioned such that the base spigot is uppermost, a positive voltage to X1 plate shall deflect the spot to the right and a

292

positive voltage applied to Tp plate shall

deflect the spot downwards.

Note 2. The tube must have A₁ and internal conductive coating tied internally to Az.

ALL DIMENSIONS IN MILLIMETRES.

26 RAD.

VCR87

2 TESTS

To be performed in addition to those applicable in K1003 Conditions Test Clause Limits No. Vag(kv) Va2 ٧g Test Min. Max. Tested (a) See K1003 clause 5.12 Capacitances (pf) 1. Each X or Y plate to all other electrodes 20) 5% (10) 20) 2. Grid to all other electrodes One X to Y plate (b) 4.0 Ih (A) 100% 0 1.2 Not greater the (c) 4.0 3.0 1. Line width. standard tube See K1003/5.7 700 100% ٥ 2. Va2(▼) At least 5v Scan length: 100 mm. in the X and Y 3. Vg negative to directions successively. ca thode (a) 4.0 3.0 As in Adjusted 1.Vg(v) -25 -65 100% (e) to give 2.Increase in negative Vg cut-off compared with value in 50 (o) 3. (a) 4.0 3.0 -65 Grid Insulation. As in l Crid leakage current (uA) 13 (6) 100% Recommended method:-See K1003, Clause 5.4.2. 2. Increase in voltmeter Insert resistor = 5 megohms. reading 100% 4.0 (f) 3.0 As in Anv Deflection Sensitivies 400/Va3 1000/Va3 500/Va3 1000/Va3 (6) convenient 1. X plates (mm/V) (10%) 2. Y plates (mm/V) אוו בש (g) 4.0 3.0 As in Any Deviation of spot from centre of screen (mm) 10 100% (o) convenient value (h) 4.0 3.0 As in Any (c) convenient value 100% Deflections to cover the stated Useful screen Area 120x60 rectangle with the longer axis Rectangle (mm) in the X and Y directions successively. ±10° (t) 4.0 3.0 As in Any Orientation of Y axis of 100% (a) convenient deflection. value Angle measured relative to axis 00' in drawing on page 1 (k) 4.0 Angle between X and Y 850 950 3.0 Any 5% (10) As in (c.) convenient value (1) Test to be carried out in The screen shall not be worse 100% Test Set 62 for graininess, uniformity and afterglow than the corresponding standard tubes. (m) 4.0 5.0 As in Life Test. 1% At the end of 500 hours the test (c) Normal brightness and continuous tube shall meet the spot movement over a raster of specification requirements. size 120mm x 60 mm.